



Job Description No. FNGA-J-MA005

Date Revised: 27-Oct-09

POSITION TITLE

Processor / Plastic Injection Molding

Location

McCalla, Alabama

DEPARTMENT

Manufacturing

SPECIFIC EDUCATIONAL QUALIFICATIONS

Required:

- High School Diploma or Equivalent
- Fork Lift Certification
- Overhead Crane Training

SPECIFIC WORK EXPERIENCE / SKILLS

Required:

- Position to be filled based overall job knowledge
- 10 + years processing of injection molding presses.

ESSENTIAL FUNCTIONS

The Processor in the Plastic Injection Molding Department is responsible for, but not limited to:

- The overall Set up and operation of equipment in the molding shop including, but not limited to the presses, robots, feed lines, forklift operation and overhead crane operation;
- Responsible for ensuring all machines are started up/shut down properly at shift change this includes activating the heat reduction and shutting motors off to conserve power;
- Monitoring and adjusting cycle times on all presses;
- Performing timely color changes through pre-planning and organization;
- Performing tool changes;
- Maintain quoted cycle times while looking for improvement;
- Correcting process defects;
- Assisting Operators in maintaining part quality on all machines;
- Operating control panel on machines, entering and changing data as needed including tool program changes;
- Documenting process changes;
- Tooling tryouts;
- Communicate to supervisor all issues that occur throughout the shift so they can inform the next shift supervisor. This will eliminate any redundant process changes;
- Assisting in developing and implementing continuous improvement programs using team orientation skills;
- Has general awareness and knowledge of TS16949 / ISO14001 standards and how they affect the department and the plant;
- Ability to stand for periods of up to 10 hours;
- Ability to reach and lift up to 40 lbs. repetitiously;
- Good visual skills to monitor automated processes;
- Ability to hear warning devices such as alarms, back-up beepers, audible signals, etc.;
- Ability to bend and lift in order to reach inside containers;
- Ability to maintain professionalism at all times due to position of authority; and
- Ability to maintain the highest level of safety, housekeeping, productivity, and quality with minimal supervision.

OTHER RESPONSIBILITIES

- Performs other work related duties as required.

Resumes:

Please forward all resumes in MS Word format to: Allison.Estep@Flex-N-Gate.com